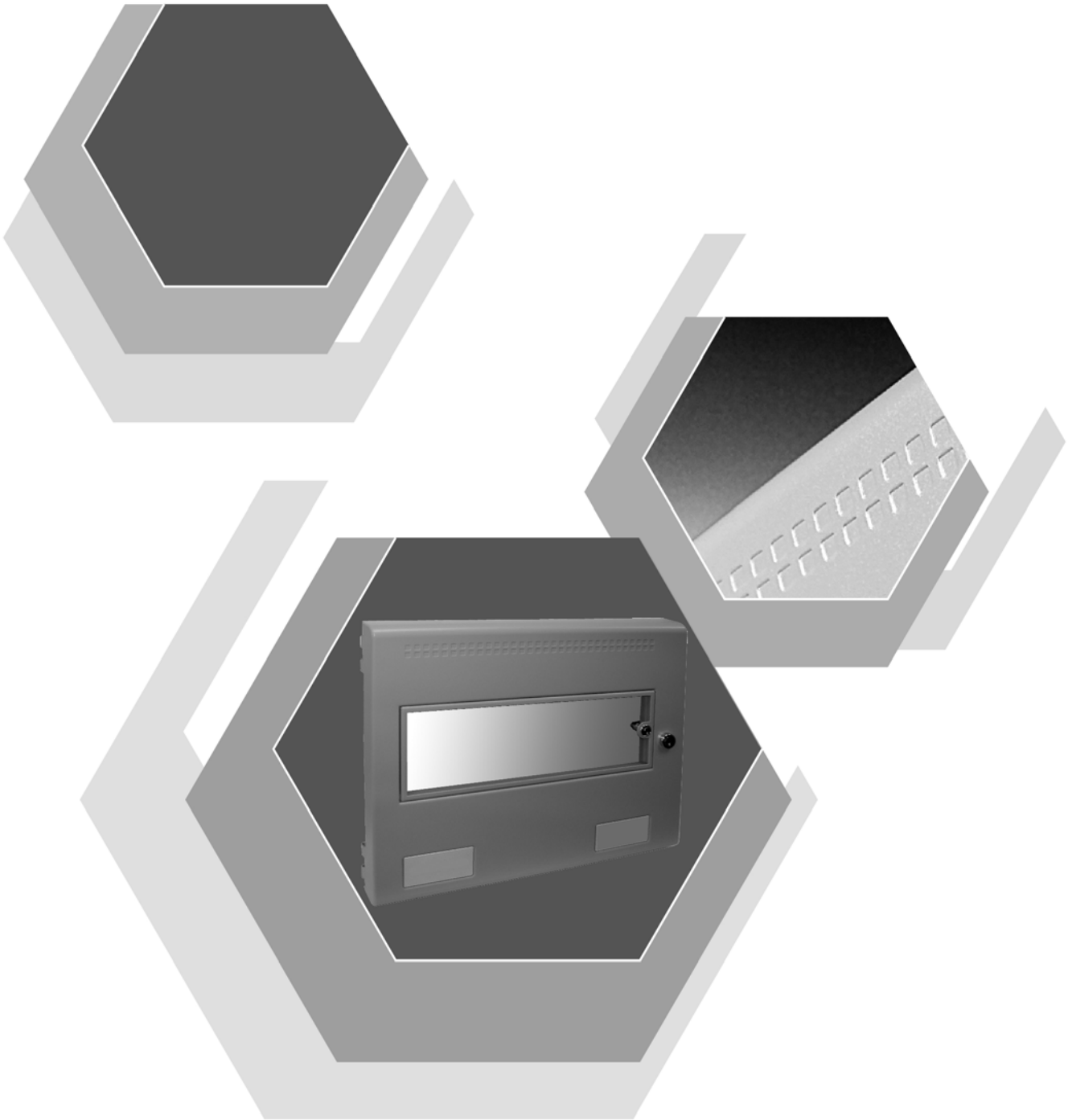
Tamper Resistant Vision Window (K18002, K18003, K18004)

Fitting Instructions

Man-1124 Issue 04 June 2013



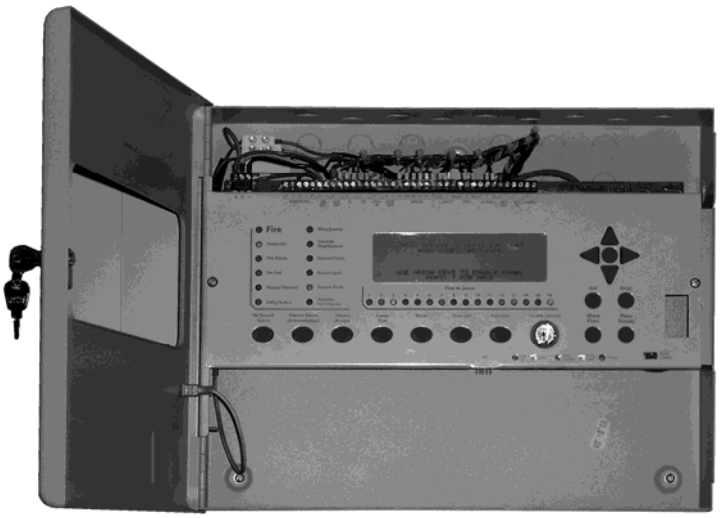
Parts List:

1 x Vision Widow Assembly
1 x Product Label Pack
1 x Key Set
1 x Hinge Pin Removal/Fitting Tool

To fit the Tamper Resistant Window please follow the steps below:
This manual shows photos for fitting an M2 Vision Window (K18002) but the same process applies for the M3 (K18003) and M4 (K18004) versions.

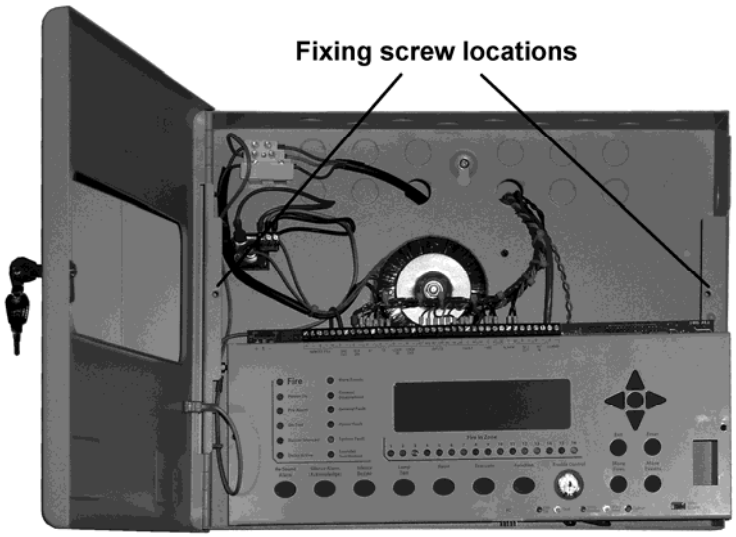
Step 1

Open panel door using ‘901’ key.



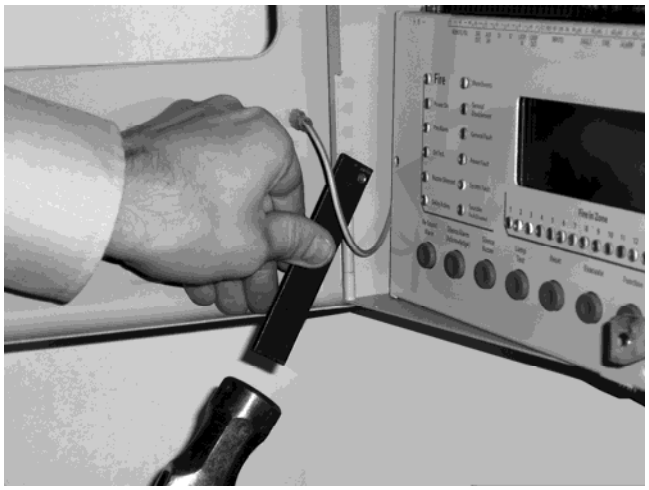
Step 2

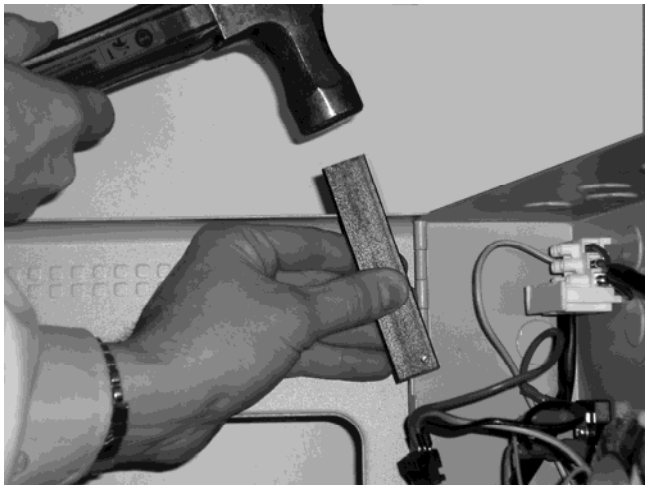
Isolate mains supply, unscrew the two control fascia fixing screws and find suitable resting place for the assembly.



Step 3

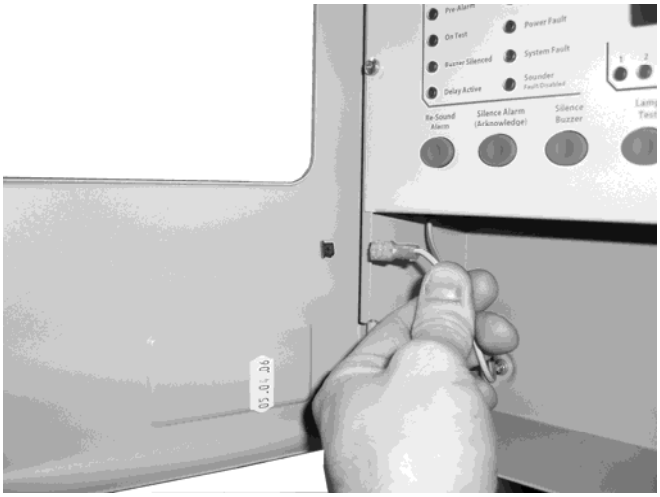
Using a hammer and the (provided) pin tool carefully tap out the upper, then lower hinge pins.





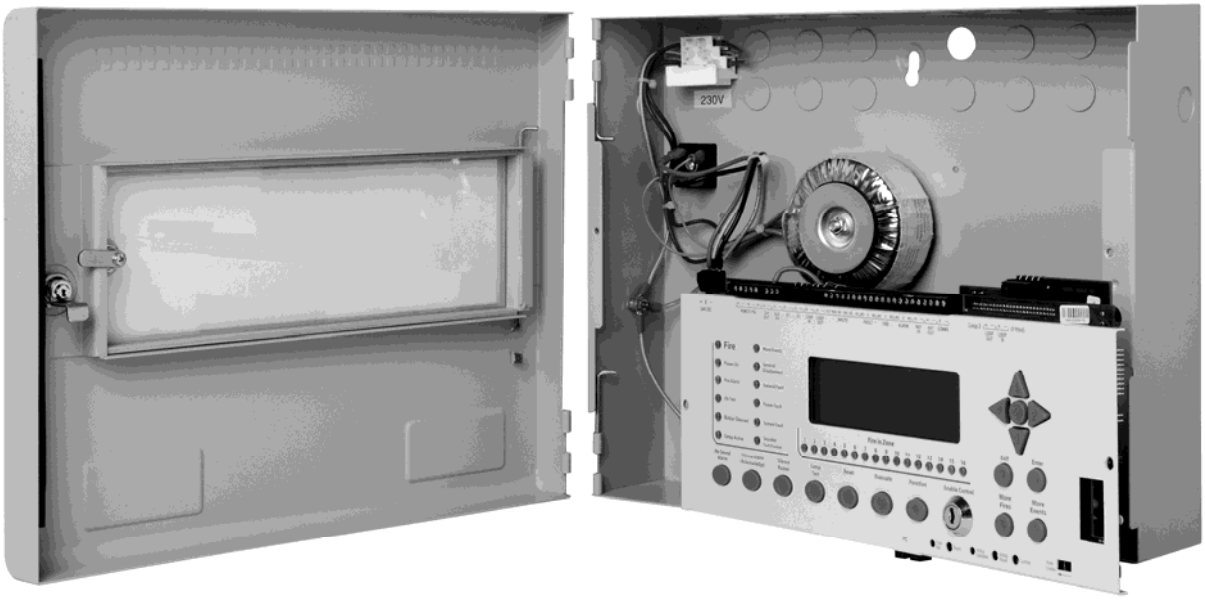
Step 4

Disconnect earth strap and remove lid from box.



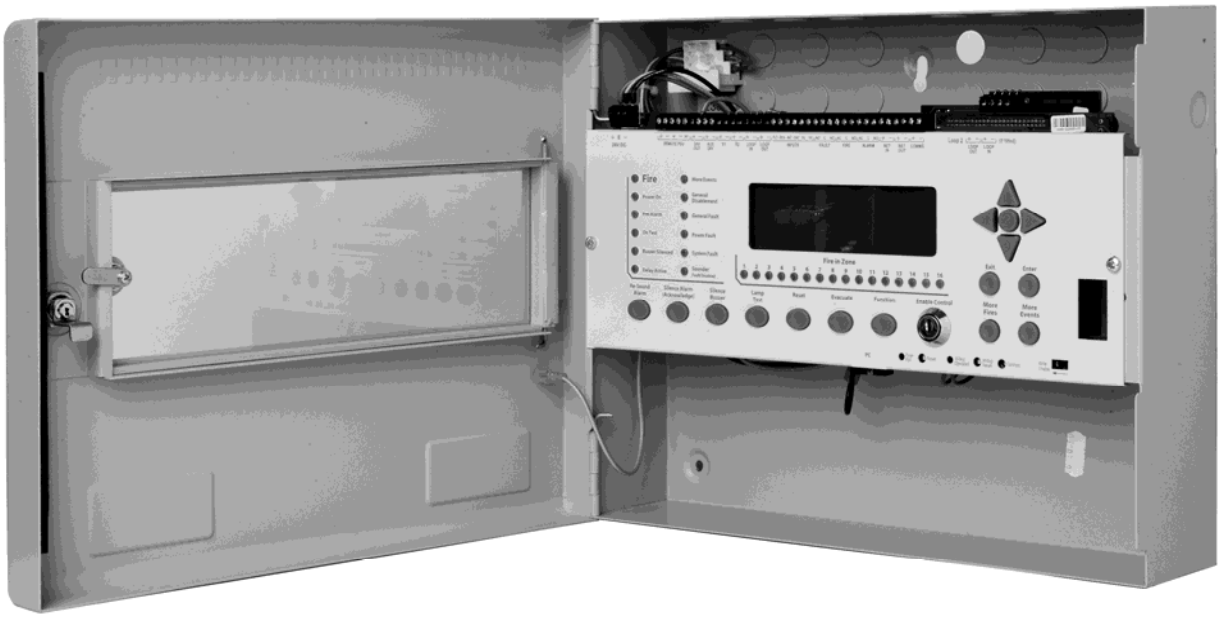
Step 5

Position vision window cover assembly and using pin tool carefully tap upper and lower hinge pins home.



Step 6

Refit controls fascia, reconnect earth strap and restore mains feed.



Step 7

Attach metal product labels on front of main cover as required – Procedure complete.